

Product Identifier: ELH-100 Magenta

SDS No. 037-U328557 First issue: 2025/01/10 Revised: 2025/05/30

1. IDENTIFICATION

Product identifier : ELH-100 Magenta

Product code ELH100-M-BA / ELH100-M-B2 / ELH100-M-60 / ELH100-M-22

Recommended use of the chemical and INK JET ink

restrictions on use

Manufacturer

Company name MIMAKI ENGINEERING CO., LTD.

Address 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN

+81-268-64-2413 Telephone number

Importer / Distributor

Company name : MIMAKI USA, INC.

Address 4851 Thurmon Tanner Parkway, STE 100 Flowery Branch, GA

30542. U.S.A.

Telephone number : +1-678-730-0170

Emergency Telephone No. +1 866 928 0789 (within United States only, Toll free)

+1 215 207 0061

2. HAZARDS IDENTIFICATION

Classification of the chemical in accordance with paragraph (d) of 29

CFR § 1910.1200

: Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 1

Sensitization - skin Category 1

GHS Label Elements

Symbols



Signal Word Danger

Hazard Statements H315 Causes skin irritation

H317 May cause an allergic skin reaction

H318 Causes serious eye damage

Precautionary Statements

Prevention : Avoid breathing mist, vapours and spray.(P261)

Wash thoroughly after handling.(P264)

Contaminated work clothing should not be allowed out of the

workplace.(P272)

Wear protective gloves/protective clothing/eye protection/face

protection(P280)

Response : IF ON SKIN: Wash with plenty of soap and water(P302+P352)

IF IN EYES: Rinse cautiously with water for several minutes.



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Remove contact lenses, if present and easy to do. Continue

rinsing(P305+P351+P338)

Immediately call a POISON CENTER or doctor.(P310)

If skin irritation or rash occurs: Get medical

advice/attention(P333+P313)

Take off contaminated clothing and wash it before reuse. (P362)

Storage Not applicable.

Disposal Dispose of waste in accordance with local, state and federal

regulations.(P501)

3. COMPOSITION / INFORMATION ON INGREDIENTS

Substances or mixtures	: Mixtures	
Chemical name	Contents	CAS number
1,6-Hexanediol diacrylate	35-45%	13048-33-4
Dipropylene Glycol Diacrylate	30-40%	57472-68-1
Acrylate monomer	10-20%	Confidential
2,4-Diethylthioxanthen-9-one	1-10%	82799-44-8
Photo initiator	1-10%	Confidential
Pigment	1-10%	Confidential
Additive	0.1-5%	Confidential

4. FIRST-AID MEASURES

Inhalation : Remove victim to fresh air and keep at rest in a position

comfortable for breathing. Get medical attention if symptoms occur.

Skin Contact Flush contaminated skin with plenty of water. Take of contaminated

clothing and wash before re-use. Get medical attention if symptoms

occur.

Eye Contact Immediately flush eyes with plenty of water, occasionally lifting the

upper and lower eyelids. Check for and remove any contact lenses.

IF exposed or concerned: Get medical advice and attention.

Ingestion Rinse mouth. Do not induce vomiting unless directed to do so by

medical personnel. IF exposed or concerned: Get medical advice and

attention.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Unsuitable extinguishing media

Specific hazards arising from the

chemical

Dry chemicals, CO2, water spray or regular foam.

Cylindric water.

Risk of producing harmful gases such as carbon monoxide. Avoid

inhalation of smoke or gases.

Special protective equipment and Use goggles in combination with dust mask, and another protections



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precautions for fire-fighters as appropriate to situation.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures Environmental precautions

Put on appropriate personal protective equipment. Large

spills: Evacuate area. Ensure adequate ventilation. Collect spillage. Avoid dispersal of spilled material and runoff and

contact with soil, waterways, drains and sewers.

Methods and materials for containment and cleaning up

Small spill: absorb with material such as non-combustible

materialwash thoroughly after handling.

Large spills: Dike spills and dispose of in safe area.

7. HANDLING AND STORAGE

Precautions for safe handling

Technical measures Use local exhaust ventilation in case of production of fume or mist.

Facilities storing or utilizing this material should be equipped with an

eyewash facility and a safety shower.

Safe handling advice : Do not handle until all safety precautions have been read and

> understood. Avoid release to the environment. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Wear protective gloves/protective clothing/eye

> protection/face protection. Contaminated work clothing should not

be allowed out of the workplace. Do not breathe

dust/fume/gas/mist/vapours/spray. Obtain special instructions

before use.

Conditions for safe storage, including

any incompatibilities

Suitable storage conditions Store in well-ventilated place. Store locked up.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters No data available

Appropriate engineering controls Use local exhaust ventilation in case of production of fume or mist.

> Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use explosion-proof electrical

equipment and prevent from static electricity.

Individual protection measures

Respiratory protection If necessary, wear respiratory protection.

Hand protection Wear protective gloves.

Eye protection Wear eye protection/face protection.

Skin and body protection Wear protective clothing.



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9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical State : Liquid Color : Red

Odor : Unique odor

Odor threshold : No data available pH : No data available Melting point : No data available Boiling point : No data available : No data available

Flash point : >=130°C

Evaporation rate : No data available Flammability(Solid,Gas) : Combustible Flammability or explosive limits : No data available Vapor pressure : No data available Vapor density : No data available

Specific Gravity (Density) : 1.0-1.2

Solubility : Non-water-soluble

Partition coefficient: n-octanol/water : No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Viscosity : 23±3mPa·s(25°C)

10. STABILITY AND REACTIVITY

Reactivity : Stable under normal conditions of use.
Chemical stability : Stable under normal conditions of use.

Possibility of hazardous reactions : Polymerization and curing may occur when exposed to light,

particularly ultraviolet rays.

Conditions to avoid : Heat source, storage near fire source, direct sunlight, ultraviolet

ravs.

Incompatible materials : Strong oxidizing agents, radical initiator, inert gas, oxygen scavenger.

Hazardous decomposition products : Combustion may produce toxic gas, carbon monoxide and carbon

dioxide.

11. TOXICOLOGICAL INFORMATION

Acute toxicity (Oral) : Category 4:Confidential (converted value = 500mg/kg, source:

Registered substances (ECHA))

Classification not possible:13048-33-4 (source: 1272/2008/EC), Confidential (source: NITE), Confidential (source: Registered substances (ECHA)), 57472-68-1 (source: Registered substances (ECHA)), Confidential (source: 1272/2008/EC), 82799-44-8 (source:

Registered substances (ECHA))



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No data:Confidential

Substances classified as hazardous are below the concentration limit. Contains substance of unknown toxicity. Changed from Not

classified to Classification not possible.

Acute toxicity (Dermal) Unable to classify due to insufficient data.

Acute toxicity (Inhalation : Gases) Does not fall under gas based on GHS definitions. Acute toxicity (Inhalation : Vapours) Unable to classify due to insufficient data.

Acute toxicity (Inhalation : dust/mist) Unable to classify due to insufficient data.

Skin corrosion/ Irritation Category 2:13048-33-4 (source: 1272/2008/EC), 57472-68-1

(source: Registered substances (ECHA))

Classification not possible:Confidential (source: Registered substances (ECHA)), Confidential (source: NITE), Confidential (source: Registered substances (ECHA)), Confidential (source: 1272/2008/EC), 82799-44-8 (source: Registered substances

(ECHA))

No data:Confidential

Sum of Category 2 Concentration limit = 10%. Classification result =

Category 2.

: Category 1:Confidential (source: Registered substances (ECHA)), Serious eye damage/irritation

> 57472-68-1 (source: Registered substances (ECHA)) Category 2:13048-33-4 (source: 1272/2008/EC)

Classification not possible: Confidential (source: NITE), Confidential (source: Registered substances (ECHA)), Confidential (source: 1272/2008/EC), 82799-44-8 (source: Registered substances

(ECHA))

No data:Confidential

Sum of Eye category 1 Concentration limit = 3%. Classification result

= Category 1.

Respiratory Sensitization : Unable to classify due to insufficient data. Skin Sensitization

Category 1:13048-33-4 (source: 1272/2008/EC), 57472-68-1

(source: Registered substances (ECHA))

Category 1A:Confidential (source: 1272/2008/EC)

Classification not possible:Confidential (source: Registered substances (ECHA)), Confidential (source: NITE), Confidential (source: Registered substances (ECHA)), 82799-44-8 (source:

Registered substances (ECHA))

No data:Confidential

 $13048-33-4 \ge 0.1\%$ Classification result = Category 1



exposure

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Germ cell mutagenicity : Unable to classify due to insufficient data.

Carcinogenicity : Unable to classify due to insufficient data.

Reproductive toxicity : Unable to classify due to insufficient data.

Reproductive toxicity, effects on or via : Unable to classify due to insufficient data. lactation

Specific target organ toxicity - Single : Unable to classify due to insufficient data.

Specific target organ toxicity - : Category 2:Confidential (organ = spleen, liver, source: Registered

Repeated exposure substances (ECHA))

Classification not possible:13048-33-4 (source: 1272/2008/EC), Confidential (source: NITE), Confidential (source: Registered substances (ECHA)), 57472-68-1 (source: Registered substances (ECHA)), Confidential (source: 1272/2008/EC), 82799-44-8 (source:

Registered substances (ECHA))

No data:Confidential

Substances classified as hazardous are below the concentration

limit. Contains substance of unknown toxicity. Changed from Not

classified to Classification not possible.

Aspiration hazard : Unable to classify due to insufficient data.

12. ECOLOGICAL INFORMATION

Hazardous to the Aquatic Environment - : Classification not possible:Confidential (source: Registered substances (ECHA)), 13048-33-4 (source: 1272/2008/EC),

substances (ECHA)), 13048–33–4 (source: 1272/2008/EC), Confidential (source: NITE), Confidential (source: Registered substances (ECHA)), 57472–68–1 (source: Registered substances (ECHA)), Confidential (source: 1272/2008/EC), 82799–44–8 (source:

Registered substances (ECHA))

No data:Confidential

Contains substance of unknown toxicity. Changed from Not

classified to Classification not possible.

Hazardous to the Aquatic Environment - :

Chronic Toxicity

Category 4:Confidential (source: 1272/2008/EC)

Classification not possible:Confidential (source: Registered substances (ECHA)), 13048–33–4 (source: 1272/2008/EC), Confidential (source: NITE), Confidential (source: Registered substances (ECHA)), 57472–68–1 (source: Registered substances (ECHA)), 82799–44–8 (source: Registered substances (ECHA))

No data:Confidential

(M factor x 100 x Category 1) + (10 x Category 2) + Category 3 >= Concentration limit(25%). Contains substance of unknown toxicity.

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Changed from Not classified to Classification not possible.

Hazardous to the Ozone layer : Unable to classify due to insufficient data.

Other : Do not Release to water.

13. DISPOSAL CONSIDERATIONS

Residual Waste : Disposal should be in accordance with applicable regional, national

and local laws and regulations. Passed to a licensed waste

contractor.

Contaminated Container and Packaging : Disposal should be in accordance with applicable regional, national

and local laws and regulations. Passed to a licensed waste contractor. In case of disposal of empty containers, remove the

content thoroughly.

14. TRANSPORT INFORMATION

IMDG

UN number : 3082

UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport hazard class(es) : 9
Packing group : III

IATA

UN number : 3082

UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport hazard class(es) : 9
Packing group : III

DOT

UN number : 3082

UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport hazard class(es) : 9
Packing group : III

15. REGULATORY INFORMATION

TSCA (Toxic Substances Control Act) : Section 5(a)(2) - Chemicals with Significant New Use Rules (SNURs)

(2,4-Diethylthioxanthen-9-one)

California Proposition 65 : Not regulated under California Proposition 65

16. OTHER INFORMATION

National Fire Protection Association(U.S.A)

Health : 3 Flammability : 1



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Reactivity 0

Specific hazard Not applicable

Literature References SDS of raw material

National Institute of Technology and Evaluation (NITE) GHS

Classifications List

Regulation (EC) 1272/2008 Annex VI

Regulation (EC) 1907/2006 registered substances

Other data The information suggested in this Safety Data Sheet does not

> comprehend everything and should be adopted only as a guide. The accuracy of the information and recommendations suggested herein are credible. However the company makes no warranty regarding such information and recommendations and disclaims all

liability for reliance thereon.